



Garment Quality Control Checklist

1 Feb 2023 / Linery International / Garmends Asia Pacific

Complete

Score	90%	Flagged items	2	Actions	0
Site conducted	Unanswered				
Conducted on	01.02.2023 11:30 PST				
Inspector's Name	Jonathan Tarlengco				
Location	1059 San Rafael St, Mandaluyong, 1550 Metro Manila, Philippines				
Report Number	2023-0086				
Client	Linery International				
Supplier	Garmends Asia Pacific				

Flagged items

2 flagged

Inspection Criteria Sheet / Style/Color Conformity / Defects

Broken, cracked, missing, or wrong color accessory

Critical

Small holes were found in the sampled batch



Photo 4

Signatures

Overall Inspection Conclusion

Fail

Batch Sample Information

You may attach image of product design here.



Photo 1



Photo 2

Product Description

Women's Blazer; made of terylene fiber, with two side pockets; available from size 12-16; grey 002, designed in California; to be made in the Philippines

Client

Linery International

Supplier

Garmends Asia Pacific

Manufacturer

Harper Textiles

PO Number

00058769034

Item No.

2003944

Order Quantity

100

Inspection Type

Pre-production inspection

Sampling standard

ANSI/ASQ Z1.4 - 2008/ MIL-STD
- 105E Normal Sampling

Style/Color Conformity

1 flagged, 83.33%

Attach image of client's product design specification sheet and compare sampled batch to the design. Attach images for proof of conformity/non-conformity.



Photo 3

Defects

1 flagged, 83.33%

Broken, cracked, missing, or wrong color accessory

Critical

Small holes were found in the sampled batch



Photo 4

Substituted accessory style, size, or position

N/A

Distorted, pleated, twisted, broken or rusted button/stud

Minor

Incorrectly placed buttons, beads or sequins

N/A

Wrong thread color does used with button, bead or sequin

N/A

Substituted buttons, studs or beads

N/A

Measurement Check

Measurement Point

Measurement Point 1

Measurement Point

Neck width from edge to edge
(shoulder forward 1/2")

Tolerance

1/4"

Size 12

10"

Size 14	10 1/4"
Size 16	10 1/2"
Size 18	10 3/4"

Measurement Point 2

Measurement Point Front neck drop from high point shoulder

Tolerance 1/4"

Size 12 4 3/8"

Size 14 4 1/2"

Size 16 4 5/8"

Size 18 4 3/4"

Measurement Point 3

Measurement Point Back neck drop from high point shoulder

Tolerance 1/4"

Size 12 4 1/8"

Size 14 4 1/4"

Size 16 4 3/8"

Size 18 4 1/2"

Measurement Point 4

Measurement Point Shoulder width from edge to edge each side

Tolerance 1/8"

Size 12 1 3/4"

Size 14 1 3/4"

Size 16 1 3/4"

Size 18 1 3/4"

Measurement Point 5

Measurement Point	Across from 5" from high point shoulder
Tolerance	1/4"
Size 12	12"
Size 14	12 3/8"
Size 16	12 3/4"
Size 18	13 1/8"

Measurement Point 6

Measurement Point	Front yoke width along seam
Tolerance	1/4"
Size 12	13 1/8"
Size 14	13 1/2"
Size 16	13 7/8"
Size 18	14 1/4"

Measurement Point 7

Measurement Point	Chest 1" below arm extend
Tolerance	1/4"
Size 12	20 1/4"
Size 14	21"
Size 16	21 3/4"
Size 18	22 1/2"

Quantity Conformity

Product Reference Number	2003944
Purchase Order Number	00058769034

Order Quantity	1000
Available Quantity [Pieces Packed]	500
Available Quantity [Packed CTN]	110
Available Quantity [Pieces Unpacked]	390
Not Finished Quantity	0
Sample Size [Packed Lot]	30
Sample Size [Unpacked Lot]	70

Marking/Label/Packaging 100%

Attach summary of client's specifications on marking/label/packaging here.

Unit/Packaging/Artwork

Pass

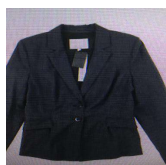


Photo 5

Polybag Printing/Label	N/A
Inner Packing	N/A
Outer Packing	N/A

On-site Tests 100%

Pull Test for Accessories 100%

Apply a force of 6 ± 0.2 kg for 10 seconds on all accessories by means of a pull gauge. Accessories must remain securely in place. If there is no pull gauge available, evaluate by hand pull and include a note in the report.

Sample size 2 pcs

Did the item pass/fail the test?

Pass

Fatigue Test for Accessories 100%

Check the fasteners (buttons, snaps, zippers, etc.) as intended for 50 cycles. Accessories must be undamaged without any loss of function following the test .

Sample Size

2 pcs

Did the item pass/fail the test?

Pass

Stretch Test for Elastic Fabric and Straps

100%

Stretch elastic fabrics and straps to check the elasticity. They must have proper elasticity without elastic fibers or stitches breaking.

Sample Size

2 pcs

Did the item pass/fail the test?

Pass

Buttonholes Test

100%

Button not sewn securely

N/A



Photo 6

Incomplete stitching or uncut buttonhole

Minor

One or more skipped stitches at buttonhole

N/A

Buttonhole incorrect size for buttons

Minor

Wrong direction of buttonhole

N/A

Buttonhole fraying around edges causing button to catch on threads need trimming

N/A

Signatures

1 flagged, 0%

Final Comments/Observations

The sampled batch received a total quality grade of 94% as majority of the sampled batch met the product specifications. However, there were pieces that were found to have defects, particularly in style and colour conformity. These findings have to be corrected, thus another sample batch is requested for testing. The next testing will be 5 days from now.

Overall Inspection Conclusion

Fail

Supplier's Representative: Name and Signature



Adam Coles
03.02.2023 15:51 PST

Manufacturer's Representative: Name and Signature



Jonathan Tarlengco
03.02.2023 15:52 PST

Buyer's Representative: Name and Signature



Jenny Chung
03.02.2023 15:52 PST

Appendix

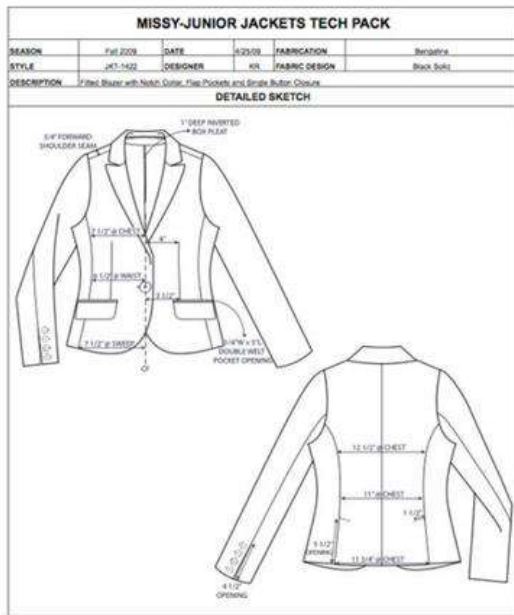


Photo 1

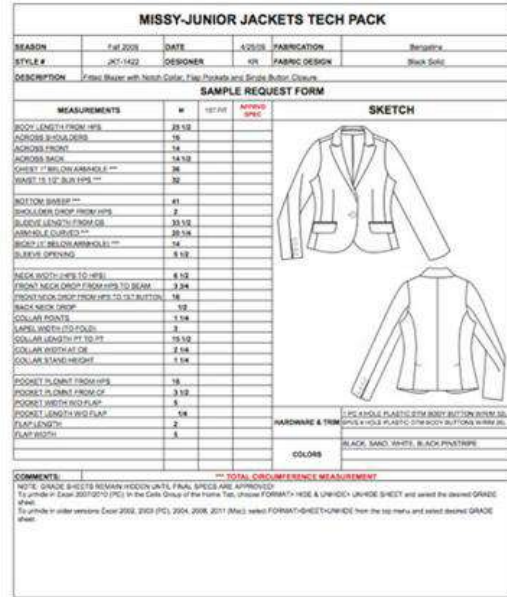


Photo 2



Photo 3



Photo 4



Photo 5



Photo 6