

Process Documentation Template

General Systems Auditing / 000002 / 5 Jan 2022

Complete

Failed items	0 Actions	0
Prepared on		5 Jan 2022 10:15 PST
Prepared by		SafetyCulture Staff
Location	184	5 Cordova Rd, Fort Lauderdale, FL 33316, USA
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Defining the Process, Project Objective, Process Documentation Goal, and

Focus Areas

The Process

Conducting audits and inspections

Project Objective

Conducting audits and inspections is vital to maintaining systems and ensures no accidents happen due to any system component malfunction.

Process Documentation Goal

The goal of process documentation is to streamline the auditing/inspection process so that it's easier for our service technicians.

Focus Areas

- -Inspecting components critical to safety as well as core functional components
- -Auditing the overall system through test runs and measurements

Key Stakeholders, Their Responsibilities, and Contact Numbers

Stakeholder

Stakeholder 1

Stakeholder Glenn - Process Owner

Head of Audits and Inspections

Responsibilities

- -Ensure complete process documentation
- -Track changes to actual process execution
- -Review process documentation regularly

Contact Number 954-828-8000

Stakeholder 2

Stakeholder Service Technicians

Responsibilities

- -Follow the standard operating procedures that are based on process documentation
- -Notify Glenn or current Head of Audits and Inspections if major cases of process exceptions frequently occur in your area of service

Contact Number 954-359-1200

Process Boundaries and Activities Included in the Scope

Process Boundaries

Process starts when the service technician arrives onboard and ends when the audit/inspection report is reviewed and accepted by their supervisor.

Process Activities

- -Walkthrough of the vessel
- -Discussions with crew members
- -Applying performance tests

Process Inputs, Steps, and Outputs

Process Inputs

- -Confirmation that the vessel is due for audit/inspection
- -Assignment of service technician with the necessary skills
- -Dispatch of service technician to the vessel's location

Process Step

Process Step 1

Step

Meet with the captain of the vessel

Visual aid

Description

Confirm that the vessel's systems are due for audit/inspection and that the crew members have been informed that an audit/inspection is about to occur.

Process Step 2

Step

Meet with crew members

Visual aid

Description

Ask the crew members questions on the recent effectiveness of the system and if they have noticed any problems resulting from the system's components.

Process Step 3

Step

Conduct a general walkthrough of the vessel

Visual aid



Photo 1

Description

Go to all areas and rooms and visually inspect all surfaces briefly.

Process Step 4

Step

Check core components for breakage

Visual aid

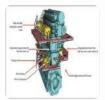


Photo 2

Description

If there is breakage, identify the source or root cause and address it.

Process Step 5

Step Test core components

Visual aid

Description

Scores of these tests should be computed to result in an average score for the core components. If score is less than 60%, notify the head office that the vessel may need replacements for these core components.

Process Outputs

- -A finalized audit/inspection report that is submitted to the client
- -More efficient systems which lead to less time wasted
- -Fewer cases of accidents occurring due to system malfunction

Exceptions

Situations that would lead to exceptions:

- -Captain does not acknowledge that the vessel's system is due for audit/inspection
- -The audit/inspection is interrupted by an emergency such as the arrival of a sudden storm
- -The service technician does not have the necessary tools to conduct the audit correctly

What needs to be done when exceptions occur:

- -Verify with head office again that the vessel is due for audit/inspection and contact the owner of the vessel to notify him/her/them
- -Stop the audit/inspection and reschedule for another time
- -Notify the supervisor so that they can request for an urgent delivery of tools to the vessel

Risks to manage should exceptions occur:

- -Unauthorized audits/inspections
- -Incomplete audits/inspections
- -Unsatisfactory rating of the company's services

Approval, Challenges, and Revision Schedule

Process Documentation approved by:

John Duly

John Stanley
7 Jan 2022 10:13 PST

Vessel Maintenance Director

Challenges to the Process

Expected:

There are different kinds of vessels and a wide variety of systems within one vessel so accommodating these differences while still being applicable to nearly all situations is difficult.

Actual:

Difficult to verify if service technicians actually execute the process the way they describe it since supervisors are not present during each audit/inspection.

Learnings from Challenges:

Hold monthly training sessions on the standard operating procedure for conducting audits and inspections of vessel systems

Revision Schedule

Date process documentation was initially completed (date of approval):	7 Jan 2022
Process documentation shall be reviewed on:	4 Feb 2022
Process documentation shall be reviewed by:	Glenn - Process Owner
Contact details of person who will be reviewing the process documentation:	954-828-8000
After review, will the process documentation be automatically revised?	Yes
The person who reviewed the process documentation will also be the one to revise it?	Yes

Appendix



Rail unit with efectronic control units.

Duplicated supply lines for fuel and serve oil Supply unit.

Fuel pumps
Serve oil pumps
Crank angle sensor at free end

Photo 2

Photo 1