



SMED Template

15 Nov 2024

Complete

Score	0 / 0 (0%)	Flagged items	0	Actions	0
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Briefly describe the following:

Changeover

Equipment

Car Press



Photo 1

Time Equipment is Running

07:00 to 15:00

Time Equipment is Stopped

15:15

[Before SMED] Equipment Changeover Time

4 hours

Production line / process

Car Parts 45B

of Operators

2

Date Prepared

15.11.2024 16:00 PST

Prepared by

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Location

Single-Minute Exchange of Dies (SMED)

Reduced Equipment Changeover Time

Add the Time Required or Time Required (Streamlined) of Internal Changeover Elements

[After SMED] Equipment Changeover Time

3 minutes

Media summary



Photo 1