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Title Page

Client / Site

Date and Time of Inspection



Inspected by

Location



Machine Guarding Safety Checklist

Is there a training program to instruct employees on safe methods of machine operation?

- Yes No N/A
-

Is there adequate supervision to ensure that employees are following safe machine operating procedures?

- Yes No N/A
-

Is there a regular program of safety inspection of machinery and equipment?

Yes No N/A

Are all machinery and equipment kept clean and properly maintained?

Yes No N/A

Is sufficient clearance provided around and between machines to allow for safe operations, set up and servicing, material handling and waste removal?

Yes No N/A

Are equipment and machinery securely placed and anchored, when necessary to prevent tipping or other movements that could result in personal injury?

Yes No N/A

Is there a power shut-off switch within reach of the operator's position at each machine?

Yes No N/A

Can electric power to each machine be locked out for maintenance, repair, or security?

Yes No N/A

Are the noncurrent-carrying metal parts of electrically operated machines bonded and grounded?

Yes No N/A

Are foot-operated switches guarded or arranged to prevent accidental actuation by personnel or falling objects?

Yes No N/A

Are manually operated valves and switches controlling the operation of equipment and machines clearly identified and readily accessible?

Yes No N/A

Are all emergency stop buttons colored red?

Yes No N/A

Are all pulleys and belts that are within 7 feet (2.1336 meters) of the floor or working level properly guarded?

Yes No N/A

Are all moving chains and gears properly guarded?

Yes No N/A

Are splash guards mounted on machines that use coolant to prevent the coolant from reaching employees?

Yes No N/A

Are methods provided to protect the operator and other employees in the machine area from hazards created at the point of operation, ingoing nip points, rotating parts, flying chips, and sparks?

Yes No N/A

Are machinery guards secure and so arranged that they do not offer a hazard in their use?

Yes No N/A

If special hand tools are used for placing and removing material, do they protect the operator's hands?

Yes No N/A

Are revolving drums, barrels, and containers required to be guarded by an enclosure that is interlocked with the drive mechanism, so that revolution cannot occur unless the guard enclosures are in place, so guarded?

Yes No N/A

Do arbors and mandrels have firm and secure bearings and are they free from play?

Yes No N/A

Are provisions made to prevent machines from automatically starting when power is restored after a power failure or shutdown?

Yes No N/A

Are machines constructed so as to be free from excessive vibration when the largest size tool is mounted and run at full speed?

Yes No N/A

If machinery is cleaned with compressed air, is air pressure controlled and personal protective equipment or other safeguards utilized to protect operators and other workers from eye and body injury?

Yes No N/A

Are fan blades protected with a guard having openings no larger than 1/2 inch (1.2700 centimeters) when operating within 7 feet (2.1336 meters) of the floor?

Yes No N/A

Are saws used for ripping, equipped with anti-kickback devices and spreaders?

Yes No N/A

Are radial arm saws so arranged that the cutting head will gently return to the back of the table when released?

Yes No N/A

COMPLETION

Inspector's Name and Signature



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