



Industrial Preventive Maintenance Checklist

11 Jul 2025 / Conveyor system / Sandra Brakus

Complete

Score	15 / 27 (55.56%)	Flagged items	1	Actions	0
-------	------------------	---------------	---	---------	---

Company

Beckham Inc.

Facility Name

Hamburg, Germany
(53.5488282, 9.987170299999999)

Equipment/Production Process

Conveyor system

Technician Name

Sandra Brakus

Date Conducted

11.07.2025 17:30 PST

Flagged items

1 flagged

Machine Maintenance / Visual and Physical Condition

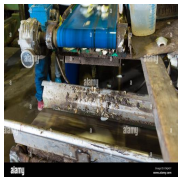
Is the machine and surrounding area clean and free of debris?

No

Food debris is present on the conveyor belt and surrounding area.



Photo 1

Machine Maintenance		1 flagged, 15 / 27 (55.56%)
Visual and Physical Condition		1 flagged, 6 / 7 (85.71%)
Are there any signs of leaks, corrosion, or unusual vibrations?		N/A
Is the machine and surrounding area clean and free of debris?		No
Food debris is present on the conveyor belt and surrounding area.		
		
Photo 1		
Are there any loose bolts, nuts, or fasteners?		N/A
Are external components free of wear, damage, or corrosion?		Yes
Are all safety guards and barriers intact and secure?		Yes
Are labels, signage, and safety instructions visible and legible?		N/A
Is the machine properly grounded?		Yes
Mechanical and Operational Checks		7 / 7 (100%)
Are all moving parts properly lubricated?		Yes
Are belts, chains, and gears inspected for wear and tear?		Yes
Are filters clean and replaced if necessary?		N/A
Are hydraulic and pneumatic systems serviced and functioning correctly?		N/A
Are sensors, switches, buttons, and emergency stop features tested and operational?		Yes
Is the machine calibrated according to operational specifications?		Yes
Are cables and electrical connections inspected for wear, damage, or looseness?		Yes

Are employees trained on safe operation and maintenance procedures for this machine?

Are emergency stop buttons easily identifiable and accessible?

Are machine guards secure and functioning as intended?

Are all confined spaces compliant with relevant safety standards?

Are combustible wastes properly removed and stored safely near the machine?

Is the work area adequately illuminated and free of slip hazards?

Has the last maintenance work and repair history been reviewed?

Are operational logs reviewed for potential issues?

What actions need to be performed based on this inspection?

Who performed the inspection and what is their role?

What is the overall assessment of the machine’s condition?

Are there any comments, observations, or recommendations for future maintenance?

N/A

Have all maintenance activities aligned with current safety regulations?

Yes

Completion

Additional Observations

Equipment passes all maintenance checks besides cleanliness.

Manufacturing Technician Name & Signature

Sandra Brakus

Sandra Brakus
11.07.2025 15:09 PST

Media summary

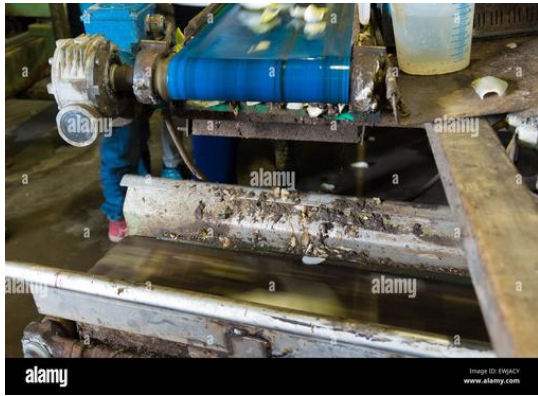


Photo 1